

HDPE FOR HIGH DENSITY POLYETHYLENE PIPE

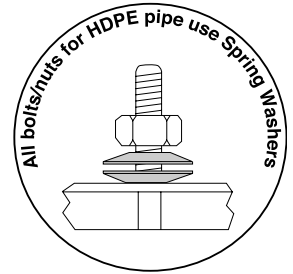


"BP" All Stainless Steel Sewer Saddle

Material Specifications

- Shell and Lugs:** Stainless steel per ASTM A 240, type 304.
- Neck:** Stainless steel per ASTM A 240, type 304; Sch 10 pipe.
- Bolts:** 5/8" UNC rolled thread, stainless steel per ASTM A 193, type 304. Fasteners coated to prevent galling.
- Nuts:** Heavy hex, stainless steel per ASTM A 194, type 304.
- Washers:** Flat washers are stainless steel per ASTM A 240, type 304; spring washers are special "spring" grade of stainless steel and plastic lubricating washers.
- Gaskets:** SBR per ASTM D 2000 MAA 610, compounded for water and sewer service. Other compounds available on request.

A Romac Original



For above-ground HDPE applications, contact Romac's Engineering Department at 1-800-426-9341.

Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac's Engineering Department.

For important technical information on HDPE pipe, see Page 8-1 & Page 8-2.

Branch to Neck Connection: This connection can be made with Romac's Style SS1-H Repair Clamp (or any other standard coupling). See Page 8-3.

NOM. BRANCH SIZE	NOM. PIPE SIZE	OUTSIDE DIAMETER	BRANCH O.D.	CATALOG NUMBER	LIST PRICE	APPROX. WEIGHT (lbs.)
4"	6"	6.63	4.50	BP-6.63 x 4.50	\$530.60	14.5 #
		6.90		BP-6.90 x 4.50		
	8"	8.63	4.50	BP-8.63 x 4.50	578.43	14.8 #
		9.05		BP-9.05 x 4.50		
6"	8"	8.63	6.63	BP-8.63 x 6.63	699.13	15.8 #
		9.05		BP-9.05 x 6.63		
6"	10"	10.75	6.63	BP-10.75 x 6.63	755.07	15.8 #
		11.10		BP-11.10 x 6.63		
	12"	12.75	6.63	BP-12.75 x 6.63	790.19	16.3 #
13.20		BP-13.20 x 6.63				

To Order: Sewer main O.D. x branch O.D. Indicate if for above ground application.

Example: For a sewer main O.D. of 8.63" and branch O.D. of 4.50", order **BP - 8.63 x 4.50**

Other sizes are available on request - P.O.A.

Branch on the inside of the saddle is not radiused. This part of the branch will intersect the wall of the main, eliminating the potential for the saddle to migrate around or along the pipe. The pipe must be tapped before installing the saddle.



The "BP Sewer Saddle is not to be used on HDPE pipe with an SDR greater than 32.5.



HDPE Products are No Cancel, No Return Items

Standard orientation of bolts to branch
Other orientations and variations available on request.

