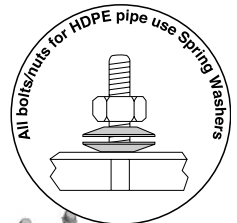


HDPE FOR HIGH DENSITY POLYETHYLENE PIPE



“SS1-H”, “SS2-H” and “SS3-H” Repair Clamps



Material Specifications

Shells and Lugs: Stainless steel per ASTM A 240, type 304, fully passivated.¹

Bolts: UNC rolled thread, stainless steel per ASTM A 193, type 304.

Nuts: Stainless steel per ASTM A 194, type 304.

Washers: Flat washers are stainless steel per ASTM A 240, type 304; spring washers are special “spring” grade of stainless steel and plastic lubricating washers.

Gaskets: SBR per ASTM D 2000 MAA 610. Compounded for water and sewer service. Other compounds available on request.



SS1-H
One Section



SS2-H
Two Sections



SS3-H
Three Sections

For above-ground HDPE applications, contact Romac’s Engineering Department at 1-800-426-9341.

Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac’s Engineering Department.

For important technical information on HDPE pipe, see Page 8-1 & Page 8-2.

NOM. PIPE SIZE	OUTSIDE DIAMETER	CATALOG NUMBER	LIST PRICE (WEIGHT) for LENGTH of:			
			8"	12"	16"	20"
2"	2.38	SS1-H - 2.38 x length	\$133.18 (4#)	\$217.78 (5#)	\$243.41 (8#)	—
3"	3.50	SS1-H - 3.50 x length	155.38 (5#)	247.41 (6#)	290.19 (9#)	—
4"	4.50	SS1-H - 4.50 x length	170.75 (5#)	268.06 (8#)	309.81 (10#)	—
	4.50	SS2-H - 4.50 x length	232.13 (9#)	362.00 (13#)	437.86 (17#)	—
	4.80	SS1-H - 4.80 x length	170.75 (5#)	268.06 (8#)	309.81 (10#)	—
	4.80	SS2-H - 4.80 x length	232.13 (9#)	362.00 (13#)	437.86 (17#)	—
6"	6.63	SS1-H - 6.63 x length	226.36 (7#)	355.18 (10#)	413.98 (14#)	—
	6.63	SS2-H - 6.63 x length	307.18 (11#)	459.54 (17#)	588.43 (22#)	—
	6.90	SS1-H - 6.90 x length	226.36 (7#)	355.18 (10#)	413.98 (14#)	—
	6.90	SS2-H - 6.90 x length	307.18 (11#)	459.54 (17#)	588.43 (22#)	—
8"	8.63	SS1-H - 8.63 x length	254.18 (8#)	401.19 (12#)	476.85 (15#)	—
	8.63	SS2-H - 8.63 x length	342.07 (12#)	500.54 (19#)	654.50 (24#)	—
	9.05	SS1-H - 9.05 x length	254.18 (8#)	401.19 (12#)	476.85 (15#)	—
	9.05	SS2-H - 9.05 x length	342.07 (12#)	500.54 (19#)	654.50 (24#)	—
10"	10.75	SS2-H - 10.75 x length	424.96 (11#)	814.28 (16#)	893.14 (24#)	—
	10.75	SS3-H - 10.75 x length	532.36 (15#)	875.31 (23#)	1,177.34 (32#)	—
	11.10	SS2-H - 11.10 x length	424.96 (11#)	814.28 (16#)	893.14 (24#)	—
	11.10	SS3-H - 11.10 x length	532.36 (15#)	875.31 (23#)	1,177.34 (32#)	—
12"	12.75	SS2-H - 12.75 x length	550.20 (16#)	923.14 (25#)	1,064.45 (33#)	—
	12.75	SS3-H - 12.75 x length	580.18 (22#)	960.37 (33#)	1,225.17 (43#)	\$1,751.25 (56#)
	13.20	SS2-H - 13.20 x length	550.20 (16#)	923.14 (25#)	1,064.45 (33#)	—
	13.20	SS3-H - 13.20 x length	580.18 (22#)	960.37 (33#)	1,225.17 (43#)	1,751.25 (56#)

For higher working pressures, clamp length should equal or exceed diameter of pipe. Sizes and lengths not listed are available on request. Clamps are not to be used for joining plain end pipe.

¹ **Passivated:** Chemically treated after welding to produce a highly corrosion-resistant coating.



The SS1-H, SS2-H and SS3-H are not to be used on HDPE pipe with an SDR greater than 26.

To Order: Specify catalog number x length of clamp desired. **Indicate if for above ground application.**

Example: For a one-section clamp for pipe with an O.D. of 6.63, and clamp length of 12", order **SS1-H - 6.63 x 12"**

For Tapped Outlets See Page 8-4



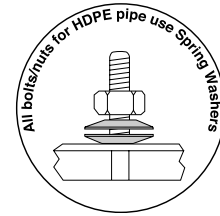
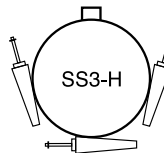
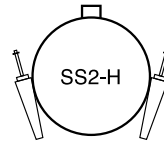
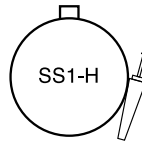
HDPE Products are No Cancel, No Return Items

HDPE FOR HIGH DENSITY POLYETHYLENE PIPE  **MADE IN U.S.A.**

Taps for Repair Clamps
“SS1-H”, “SS2-H” and “SS3-H”



6" SS1-H - 6.63 x 12 x 3/4" IP Tapped Repair Clamp



For above-ground HDPE applications, contact Romac's Engineering Department at 1-800-426-9341.

Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac's Engineering Department.

For important technical information on HDPE pipe, see Page 8-1 & Page 8-2.


Available in All Styles

The same design, construction, and installation features as Styles SS1-H, SS2-H and SS3-H. Tapped outlet is stainless steel per ASTM A 240, type 304, permanently “fused” by GTAW welding, and fully passivated ¹.

To Order:

1. Select size, length, and style of clamp.
2. Select size and type of tapped thread desired from the table below.
3. Add list price for tap to the list price of clamp selected from separate price sheet.
4. Indicate if for above ground application.
5. Tapped outlet products are NO CANCEL/NO RETURN items—please be specific when ordering.

Example: For a one-section clamp for pipe with an O.D. of 6.63, with length of 12" and a 3/4" iron pipe tap size, order **SS1-H-6.63 x 12 x 3/4" IP**

 The SS1-H, SS2-H and SS3-H are not to be used on HDPE pipe with an SDR greater than 26.

ADD ON LIST PRICES FOR TAPPED CLAMPS

TAP SIZE	TYPE OF THREAD	MINIMUM PIPE O.D.	MINIMUM LENGTH	ADD ON LIST PRICE
3/4"	Iron Pipe or AWWA Taper (CC)	2.38"	8"	\$54.18
1"	Iron Pipe or AWWA Taper (CC)	2.38"	8"	84.93
1 1/4"	Iron Pipe or AWWA Taper (CC)	2.88" ²	12"	84.93
1 1/2"	Iron Pipe or AWWA Taper (CC)	3.50"	12"	84.93
2"	Iron Pipe	3.50"	12"	84.93
2"	AWWA Taper (CC)	4.50"	12"	103.98
2 1/2" ³	Iron Pipe only (MIP, FIP)	6.63" ⁴	12"	240.16
3" ³	Iron Pipe only (MIP, FIP) SS2, SS3 only	8.63" ⁴	12"	240.16

¹ **Passivated:** Chemically treated after welding to produce a highly corrosion-resistant coating.

² CC tap requires 3.50 OD minimum.

³ Requires SS2-H or SS3-H

⁴ MIP only

 **HDPE Products are No Cancel, No Return Items**