



# “SST-H” Stainless Steel Tapping Sleeve

**Material Specifications**

**Shell and Lugs:** Stainless steel per ASTM A 240, type 304 and type 304L.

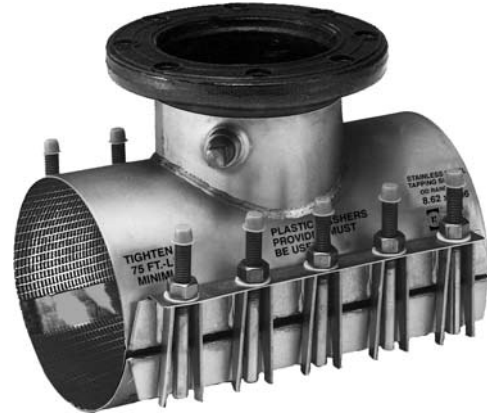
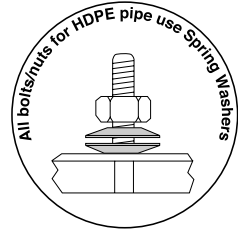
**Bolts:** 5/8" UNC rolled thread, stainless steel per ASTM A 193, type 304. 4" nominal pipe size has 1/2" bolts. Fasteners coated to prevent galling.

**Nuts:** Heavy hex, stainless steel per ASTM A 194, type 304.

**Washers:** Plastic lubricating flat washers; spring washers are special “spring” grade stainless steel.

**Gaskets:** SBR per ASTM D 2000 MAA 610, compounded for water and sewer service. Other compounds available on request.

**Flange:** Ductile iron per ASTM 536, Grade 65-45-12; or stainless steel per ASTM A 240, type 304. Will accommodate tapping flanges per MSS SP-60.



For above-ground HDPE applications, contact Romac’s Engineering Department at 1-800-426-9341.

Products and prices listed below are standard Romac sizes. For information on other sizes, contact Romac’s Engineering Department.

For important technical information on HDPE pipe, see Page 8-1 & Page 8-2.

NOMINAL PIPE SIZE	OUTSIDE DIAMETER	CATALOG NUMBER			LIST PRICE EACH		APPROX. WEIGHT (lbs.)
		SLEEVE NUMBER	BY	BRANCH SIZE	DUCTILE FLANGE	S.S. FLANGE	
4"	4.50	SST-H - 4.50	X	3" FLG.	NA	\$1,157.86	28#
	4.80	SST-H - 4.80					
6"	6.63	SST-H - 6.63	X	3" FLG.	NA	1,271.48	36#
	6.90	SST-H - 6.90		4" FLG.	\$977.53	1,271.48	38#
8"	8.63	SST-H - 8.63	X	3" FLG.	NA	1,387.92	42#
	9.05	SST-H - 9.05		4" FLG.	1,066.80	1,387.92	44#
				6" FLG.	1,119.08	1,516.50	48#
10"	10.75	SST-H - 10.75	X	3" FLG.	NA	1,486.43	45#
	11.10	SST-H - 11.10		4" FLG.	1,151.28	1,486.43	48#
				6" FLG.	1,219.75	1,593.66	55#
				8" FLG.	1,525.66	2,052.63	70#
12"	12.75	SST-H - 12.75	X	3" FLG.	NA	1,791.64	50#
	13.20	SST-H - 13.20		4" FLG.	1,333.19	1,791.64	52#
				6" FLG.	1,410.90	1,970.44	60#
				8" FLG.	1,722.30	2,405.63	81#
10" FLG.	2,627.39	3,595.94	96#				

**To Order:** Specify Sleeve Number x Branch Size x Flange Type. Indicate if for above ground application.

**Example:** SST-H - 8.63 x 6" D.I. FLG



The SST-H Tapping Sleeve is not to be used on HDPE pipe with an SDR greater than 17.

Other sizes are available on request - P.O.A.

HDPE Products are No Cancel, No Return Items