



## Style 517 Bell Joint Leak Clamps

(For use on IPS PVC Pipe only)

### Material Specifications

**Bell and Spigot Ring:** Ductile iron per ASTM A 536, Grade 65-45-12.

**Gasket:** SBR per ASTM D 2000 MBA 710, compounded for water and sewer service.

**Bolts:** 1/2", mild steel all thread rod, zinc plated.

**Nuts:** Zinc plated, mild steel

**Use:** Romac's 517 Bell Joint Leak Clamps provide a fast, economical means of repairing or preventing leaks on Iron Pipe Size (IPS) PVC pipe. Can also be adapted for use on SDR 35 pipe (contact Romac's Engineering Department).



8" Bell Joint Leak Clamp  
Ductile Iron poured in U.S.A.

NOMINAL PIPE SIZE	O.D. SIZE (inches)	CATALOG NUMBER	BOLTS <sup>1</sup>		APPROX. WEIGHT (lbs.)	LIST PRICE
			NUMBER	DIA. x LENGTH		
4"	4.50	517 - 4.50	4	1/2" x 12"	13 #	\$217.07
6"	6.63	517 - 6.63	4	1/2" x 12"	15 #	239.05
8"	8.63	517 - 8.63	4	1/2" x 14"	20 #	330.75
10"	10.75	517 - 10.75	6	1/2" x 14"	28 #	414.59
10" SDR 21 & thicker	10.75 <sup>2</sup>	517 - 10.75 - 2	6	1/2" x 14"	28 #	414.59
12"	12.75	517 - 12.75	6	1/2" x 14"	31 #	449.68
12" SDR 21 & thicker	12.75 <sup>2</sup>	517 - 12.75 - 2	6	1/2" x 18"	31 #	449.68

<sup>1</sup> Uses twice as many nuts as bolts.

<sup>2</sup> NBR gaskets are standard. For Class 200 (SDR21) or thicker wall pipe, longer bolts may be required.

**To Order:** Specify catalog number. Please provide bell OD and length.

**Note:** BJLC can be provided with double gasket and spigot halves for repairs on in-line couplings. Please provide coupling O.D. and length. All prices on application.

