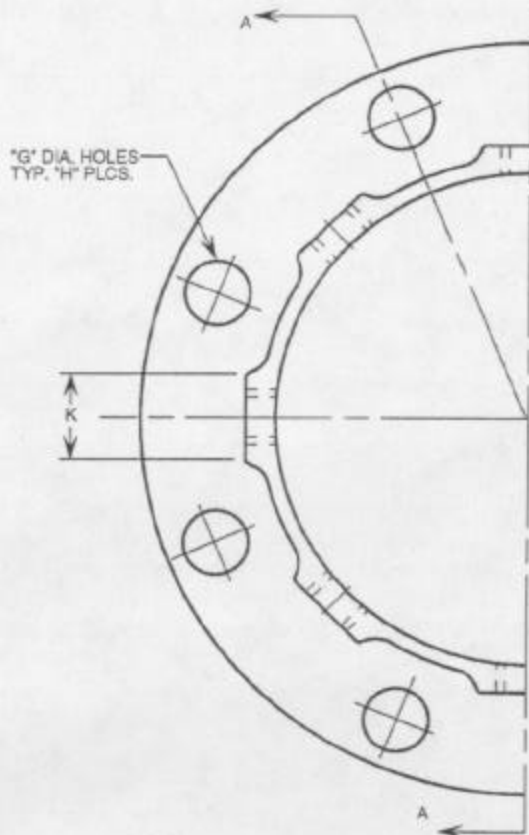
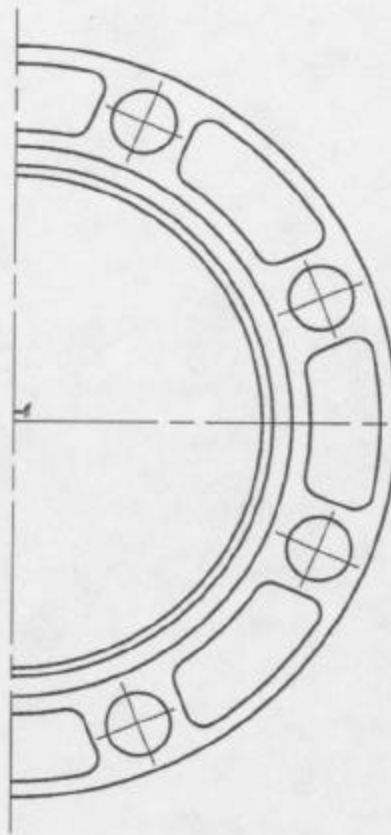
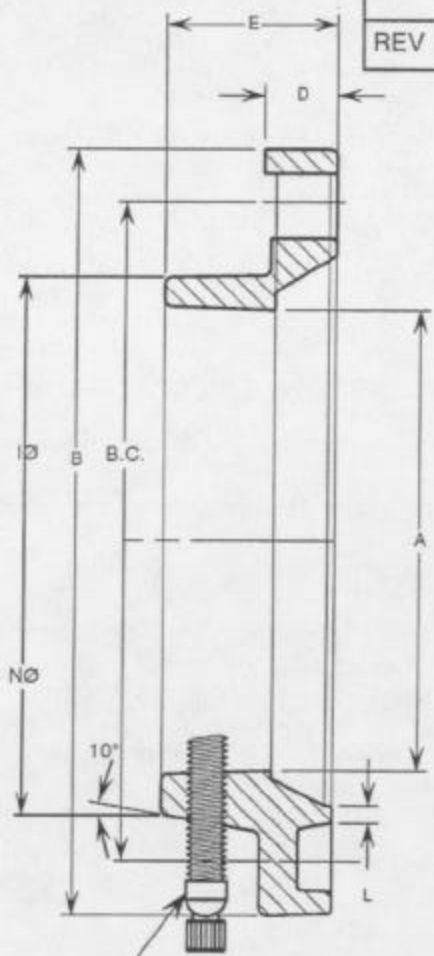


REVISIONS

REV	DESCRIPTION	DATE	APPROVED
-----	-------------	------	----------



\*G" DIA. HOLES  
TYP. "H" PLCS.



\*F" PINS-HEAT TREATED AISI 4140  
5/8-11, 5/8 WRENCH FLATS  
SECTION A-A

NOMINAL	4"	6"	8"	10"	12"
SIZE					
A ±.020	4.89	7.03	9.12	11.18	13.30
B ±.030	9.00	10.94	13.00	16.00	19.00
B.C ±.030	7.50	9.50	11.75	14.25	17.00
D ±.020	1.02	0.99	1.15	1.20	1.25
E ±.030	2.03	2.22	2.23	2.45	2.50
F	4	8	8	12	12
G ±.030	.74	.87	.87	.95	.98
H	4	8	8	12	12
IØ ±.030	5.50	7.50	9.90	12.10	14.20
K ±.030	1.07	1.15	1.20	1.20	1.20
L ±.030	.30	.25	.30	.30	.30
NØ ±.030	6.25	8.31	10.52	12.45	15.00

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE
DIMENSIONS ARE IN INCHES TOLERANCES ARE ON: 2 PL DECIMALS +/- 3 PL DECIMALS +/- ANGLES +/- FRACTIONS +/-	DRWN JACQUIE GREGOR CHECKED <i>Robcott</i> ENGRG ISSUED	9/15/97 <i>10/15/97</i>



ROMAC IND. INC.,  
SEATTLE WA

TITLE  
**4"-12" FIELD FLANGE**

SIZE A	DWG. NO. C0527-A
SCALE NTS	SHEET 1 OF 1