

ROMAC INDUSTRIES, INC.

STYLE CL1, 2 & 3's PIPE REPAIR CLAMP

SUBMITTAL INFORMATION

MATERIALS

Shell	304 Stainless Steel per ASTM A 240, 18 to 22 gauge depending on size. Shell hemmed to strengthen engagement with lugs.
Lugs	The lugs are cast from ductile (nodular) iron, meeting or exceeding ASTM A 536. Boat nose design to ease installation. Precision cast pocket to assure solid joint between lug and shell. With Romac's unique pocket design the lugs are removable for those close clearance areas.
Bolts and Nuts	High strength low alloy steel trackhead bolts. National coarse rolled thread and heavy hex nuts. Steel meets AWWA C111 composition specification. 7" starter bolt with 1" tall nut. Stainless steel bolts and nuts available on request.
Armors	Heavy gauge 304 Stainless Steel per ASTM A 240, bonded to gasket to bridge gap at lug area.
Gaskets	Virgin SBR rubber compounded for water and sewer service in accordance with ASTM D 2000 MAA 610. Other compounds available for petroleum or high temperature service, or other special applications.
Coatings	Shop coat applied to lug castings for corrosion protection in transit.
Standard	Complies with ANSI/AWWA Standard C230 Stainless-Steel Full-encirclement Repair and Service Connection Clamps 2" – 12".

SIZES AND RANGES See catalog.

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.