

## ROMAC INDUSTRIES, INC.

# STYLE CLC COLLAR LEAK CLAMP

### SUBMITTAL INFORMATION

**USE** To repair leaking solvent welds on PVC pipe joints. The CLC can also be adapted for copper pipe, coupling OD and length must be provided.

AWWA C230 Romac CLC repair clam; meet the specifications set forth in the AWWA Standard C230 repair clamp spec.

### MATERIALS

Shell 304 Stainless Steel.

Sidebars Heavy gauge 304 Stainless Steel, GTAW welded to form permanent fusion with shell.

Lugs 304 Stainless Steel, fused to sidebars by GMAW welding.

Bolts 304 Stainless Steel, 1/2" UNC rolled. Bolts are GMAW welded to sidebar.

Nuts Heavy hex, 304 Stainless Steel 1/2" UNC threads. Nuts are coated to prevent galling

Armors Heavy gauge 304 Stainless Steel, bonded to gasket to bridge gap at lug area.

Lifter Bars 304 Stainless Steel, lip curved to hold position while tightening. Heavy gauge serves as bearing surface for nuts.

Gaskets Virgin SBR rubber compounded for water and sewer service in accordance with ASTM D 2000 MAA 610. Other compounds available for petroleum or high temperature service, or other special applications.

**WELDS** GMAW and GTAW welds. 304 Stainless Steel filler wire used as appropriate. All welds fully passivated for enhanced corrosion resistance.

Standard Complies with ANSI/AWWA Standard C230 Stainless-Steel Full-encirclement Repair and Service Connection Clamps 2" – 12".

**SIZES AND RANGES** See catalog.

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.