

ROMAC INDUSTRIES, INC.

STYLE SCS REPAIR CLAMP

SUBMITTAL INFORMATION

MATERIALS

Shell	304 Stainless Steel 24 and 26 gauge depending on size.
Sidebars	Heavy gauge 304 Stainless Steel, GTAW welded to form permanent fusion with shell.
Lugs	304 Stainless Steel, fused to sidebars by GMAW welding.
Bolts	304 Stainless Steel, 1/2" UNC rolled. Bolts are GMAW welded to sidebar.
Nuts	Heavy hex, 304 Stainless Steel, 1/2" UNC rolled. Nuts coated to prevent galling.
Washers	1/2" plastic washer prevents galling between nut and stainless steel lifter bar.
Armors	18 gauge 304 Stainless Steel, bonded to gasket to bridge gap at lug area.
Lifter Bars	304 Stainless Steel, lip curved to hold position while tightening. Heavy gauge bearing surface for nuts.
Gaskets	Virgin NBR rubber compounded for water and sewer service in accordance with ASTM D 2000.
WELDS	GMAW and GTAW welds. 308L Stainless Steel filler wire used as appropriate. All welds fully passivated for enhanced corrosion resistance.
Standard	Complies with ANSI/AWWA Standard C230 Stainless-Steel Full-encirclement Repair and Service Connection Clamps 2" – 12".

SIZES AND RANGES

See catalog.

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.