

ROMAC INDUSTRIES, INC.

STYLE SL1 & SL2 PIPE REPAIR CLAMP WITH REMOVEABLE BOLTS

SUBMITTAL INFORMATION

MATERIALS

Shell	304 Stainless Steel 22 or 20 gauge depending on size.
Sidebars	Heavy gauge 304 Stainless Steel, GTAW welded to form permanent fusion with shell.
Lugs	3/16" 304 Stainless Steel, fused to sidebars by GMAW welding.
Bolts	5/8"-11 UNC thread track head, type 304 stainless steel per ASTM A 193.
Nuts	5/8" heavy hex, type 304 Stainless Steel per ASTM A 194. Nuts coated to prevent galling.
Armors	Heavy gauge 304 Stainless Steel, bonded to gasket to bridge gap at lug area.
Gaskets	Virgin SBR rubber compounded for water and sewer service in accordance with ASTM D 2000 MAA 610. Other compounds available for petroleum or high temperature service, or other special applications.

WELDS

	GMAW and GTAW welds. 308L Stainless Steel filler wire used as appropriate. All welds fully passivated for enhanced corrosion resistance.
Standard	Complies with ANSI/AWWA Standard C230 Stainless-Steel Full-encirclement Repair and Service Connection Clamps 2" – 12".

SIZES AND RANGES

See catalog.

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.