

**ROMAC INDUSTRIES, INC.**  
**STYLE 517 BELL JOINT LEAK CLAMP (BJLC)**  
**SUBMITTAL INFORMATION**

<b>USE</b>	Provide a fast, economical means of repairing or preventing leaks in iron pipe size PVC bells. Although originally designed for IPS sized PVC pipe, a special gasket allows use with SDR 35 sewer pipe as well.
<b>MATERIALS</b>	
Castings	The rings are cast from ductile (nodular) iron, meeting or exceeding ASTM A 536, Grade 65-45-12.
Gaskets	Gaskets are made from virgin Styrene Butadiene Rubber (SBR) compounded for water and sewer service in accordance with ASTM D 2000 MBA 710. Other compounds available for petroleum, chemical, or high temperature service.
Bolts and Nuts	1/2" galvanized mild steel, National Coarse rolled thread and heavy hex galvanized nuts. Stainless steel bolts and nuts available.
Coatings	Shop coat applied to cast parts for corrosion protection in transit. Fusion bonded epoxy, liquid epoxy and other coatings available on request.
<b>PRESSURE</b>	When properly installed on IPS sized PVC pipe, Romac Style 517 Bell Joint Leak Clamp can be used at working pressures up to 150 psi. On SDR 35 pipe the clamp will hold pressures well beyond the pipes pressure rating.
<b>SIZES AND RANGES</b>	See Catalog <span style="float:right">9/05</span>

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.