

ROMAC INDUSTRIES, INC.

**STYLE DJ400 DISMANTLING JOINT
14”- 48” WITH TIE RODS, CLASS “F” FLANGE**

SUBMITTAL INFORMATION

MATERIALS

Flanged Spool AWWA C207 Class F Steel Ring Flange, compatible with ANSI Class 250 & 300 bolt circles. Pipe is ASTM A36 plate 1% cold expanded to size.

End Ring and Body The end ring and body are made from ASTM A 36 Steel.

Gaskets Compounded for water and sewer service. Meeting the requirements of ASTM D 2000. Other compounds available on request.

Bolts and Nuts ASTM A588 HSLA (High Strength Low Alloy)

Tie Rods ASTM A193 GR. B7. High Tensile Steel.

Coatings Fusion bonded epoxy, NSF 61 certified & shop applied.

PRESSURE When properly installed on a pipe that is within the coupling manufacturer's tolerances, Romac style DJ400 can work at pressures up to the maximum rating of the flange. AWWA C207 Class F flanges are rated for 300 psi working pressure.

ASSEMBLY TOLERANCE Three inches flange face to flange face. For more length, contact Romac Engineering.

SIZES 14” – 48”, Refer to Romac drawing B2090-A for details.