

ROMAC INDUSTRIES, INC.

**STYLE DJ400 DISMANTLING JOINT
14"- 72"w/ TIE RODS AND CLASS "E" FLANGE**

SUBMITTAL INFORMATION

MATERIALS

Flanged Spool	AWWA Class E Steel Ring Flange, compatible with ANSI Class 125 and 150 bolt circles. Pipe is ASTM A36 plate 1% cold expanded to size.
End Ring and Body	The end ring and body are made from ASTM A36 steel.
Gaskets	Compounded for water and sewer service. Meeting the requirements of ASTM D 2000. Other compounds available on request.
Bolts and Nuts	ASTM A588 HSLA bolt material. Stainless Steel, Types 304 or 316 is optional.
Tie Rods	High tensile steel per ASTM A193 grade B7, nuts ASTM A 194 grade 2H. Stainless steel, type 304 or 316 is optional.
Coatings	Fusion bonded epoxy, NSF 61 certified.

PRESSURE

When properly installed on a pipe that is within the coupling manufacturer's tolerances, Romac style DJ400 can work at pressures up to the maximum rating of the flange. AWWA Class E flanges are rated for 275 psi. Higher working pressures can be accommodated. Consult your representative.

**ASSEMBLY
TOLERANCE**

Three inches flange face to flange face. For more length, contact Romac Engineering.

SIZES

14"-72". SEE DRAWING FOR DETAIL. Sizes up to Ø170" are available.