

**ROMAC INDUSTRIES, INC.**

**STYLE DJ400 DISMANTLING JOINT  
WITH CLASS “F” FLANGE  
3”- 12” w/ TIE RODS**

**SUBMITTAL INFORMATION**

**MATERIALS**

Flanged Spool	AWWA C207 Class F Steel Ring Flange, compatible with ANSI Class 250 & 300 bolt circles. Pipe is ASTM A36 plate 1% cold expanded to size.
End Ring and Body	The end ring and body are made from ASTM A536 65-45-12 Ductile Iron.
Gaskets	Gaskets are made from rubber compounded for water and sewer service in accordance with ASTM D 2000 MBA810Z. Other compounds are available for petroleum, chemical, or high temperature service.
Bolts and Nuts	ASTM A588 HSLA bolt material. Stainless Steel, Types 304 or 316 is optional.
Tie Rods	High tensile steel per ASTM A193 grade B7. Stainless steel, type 304 or 316 is optional.
Coatings	Fusion bonded epoxy, NSF 61 certified.

**PRESSURE**

When properly installed on a pipe that is within the coupling manufacturer's tolerances, Romac style DJ400 can work at pressures up to the maximum rating of the flange. AWWA C207 Class F flanges are rated for 300 psi working pressure.

**ASSEMBLY  
TOLERANCE**

Two inch adjustment see catalog. For more length, contact Romac Engineering.

**SIZE**

3” – 12”, SEE DRAWING FOR DETAIL.