

ROMAC INDUSTRIES, INC.
RESTRAINED FLANGED COUPLING ADAPTER
FOR DUCTILE IRON PIPE
14 THROUGH 24 INCH
SUBMITTAL INFORMATION

USE The Restrained Flanged Coupling Adapter is used to connect plain end ductile iron pipe to a flanged pipe, valve, or fitting. It provides flexibility before and after installation, and a RomaGrip wedge style restrainer provides restraint for the plain end pipe. Not for use on plain end mechanical joint fittings. The RomaGrip may be used on cast iron pipe as long as it has the same OD as ductile iron pipe.

Note: Some initial axial movement may occur in lug style restraints as the lugs seat. Movement is directly related to the size of the piping system and the system pressure. In general terms movement of approximately 0.25 can be expected in restraints under 16". For larger sizes, movement of approximately 0.40 may be seen. If this is critical to your application please contact Romac Engineering for additional information.

MATERIALS

- Gland and Flange Body** Ductile (nodular) iron, meeting or exceeding ASTM A 536, Grade 65-45-12.
- Gasket** MJ Gasket per AWWA C111 is made from virgin Styrene Butadiene Rubber (SBR) compounded for water and sewer service in accordance with ASTM D 2000 MBA 710. Flange gasket is O ring style and is made of Nitrile Butadiene Rubber (NBR) in accordance with ASTM D 2000. Other compounds available for petroleum, chemical, or high temperature service.
- Restraining Bolt** 7/8 – 9 roll thread, Ductile (nodular) iron, meeting or exceeding ASTM A 536.
- Restraining Lugs** Ductile (nodular) iron, meeting or exceeding ASTM A 536. Heat treated using a proprietary process.
- Lug Locators** Polyurethane, a thermal plastic.
- T-bolts and Nuts** High strength low alloy steel T-head bolt. National coarse rolled thread and heavy hex nut. Steel meets ASTM A 588 composition specifications. Stainless steel bolts and nuts available on request.
- Coatings** Shop coat applied to cast parts for corrosion protection in transit. Fusion bonded epoxy available on request.
- FLANGE** Compatible with ANSI Class 125 and 150 bolt circles.
- AWWA C219** Romac 501 couplings meet the specifications set forth in the AWWA Standard C219 coupling spec.

PERFORMANCE

Nominal Pipe Size (inches)	Pressure Rating (psi)		Max. Joint Deflection (°)	Pipe Insertion (inches)		
	Working	Test		Minimum	Maximum	Δ
14	275	412	2.0	3.0	8.0	5.0
16	275	412	2.0	3.0	8.0	5.0
18	250	375	1.5	3.0	8.0	5.0
20	250	375	1.5	3.0	8.0	5.0
24	250	375	1.5	3.0	8.0	5.0

SIZES AND RANGES See Catalog.

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.