

ROMAC INDUSTRIES, INC.

STYLE 416 BELL JOINT LEAK CLAMP (BJLC)

SUBMITTAL INFORMATION

USE Provide a fast, economical means of repairing or preventing leaks in ductile iron, cast iron and PVC pipe bells.

MATERIALS

Leak Clamp The bell ring and spigot ring are made from mild steel meeting or exceeding ASTM A 36.

Gaskets Compounded for water and sewer service. Meeting the requirements of ASTM D 2000. Other compounds available on request.

Bolts and Nuts High strength low alloy steel trackhead bolts or all-thread rod. National coarse rolled thread and heavy hex nuts. Steel meets AWWA C111. Type 304 and 316 Stainless Steel bolt material optional.

Coatings Shop coat applied to BJLC parts for corrosion protection in transit. Fusion bonded epoxy, liquid epoxy and other coatings available on request.

PRESSURE When properly installed on a pipe that is within the correct outside diameter range, Romac Style 416 Bell Joint Leak Clamps can be used at working pressures up to 150 psi.

SIZES 12 inch and larger 416 BJLC are fabricated to fit all standard ductile iron pipe and bell dimensions. For other pipe materials please provide bell and pipe dimensions.