

ROMAC INDUSTRIES INC.

STYLE STS421 TAPPING SLEEVE ALL STAINLESS STEEL FOR HIGH PRESSURE

SUBMITTAL INFORMATION

Materials

Body	Type 304 (18-8) Stainless Steel Plate.
Flange	Stainless Steel ring flange type 304 per AWWA C207, class D or E with ANSI class 150 drilling. Also available with class AWWA C207 class F flange with ANSI class 250 drilling pattern. Counterbored to fit tapping valve lip per MSS SP-60 where applicable.
Sidebars	Heavy gauge 304 stainless Steel.
Bolts and Nuts (Loose)	304 Stainless Steel trackhead bolts 5/8" and heavy hex nuts. National Coarse rolled thread. Nuts are coated to prevent galling.
Test Plug	3/4 inch NPT type 304 Stainless Steel. Threads coated to prevent galling.
Gaskets	Gaskets are made from Styrene Butadiene Rubber (SBR) compounded for water and sewer service in accordance with ASTM D 2000 3 BA715. Other compounds available for petroleum, chemical, or high temperature service.
Pressure Rating	Up to 300 psi working pressure depending on flange. For higher pressures contact Romac's Engineering Department.
Sizes	6 inch through 48 inch, Contact your Romac representative for larger sizes, customer must provide pipe OD.