

**ROMAC INDUSTRIES, INC.**  
**STYLE 101BS & 202BS BRASS SERVICE SADDLE**  
**WITH STAINLESS STEEL NUTS, BOLTS AND STRAP**  
**SUBMITTAL INFORMATION**

**MATERIALS**

Casting	The saddle body is cast from 85-5-5-5 waterworks bronze in accordance with AWWA C800 and ASTM B 62.
Gaskets	Gaskets are made from Nitrile Butadiene Rubber (NBR) compounded for water and sewer service and a tolerance of petroleum products in accordance with ASTM D 2000 MBC 610. Other compounds available for special applications.
Straps	Type 304 (18-8) heavy gauge Stainless Steel per ASTM A 240. Straps are two inches wide to spread out clamping forces on the pipe. GMAW and GTAW welds. Passivated for corrosion resistance.
Bolts, Nuts	5/8" UNC roll thread Type 304 (18-8) Stainless Steel bolts per ASTM A 479. Heavy hex nuts per ASTM A 194. All welds fully passivated for enhanced corrosion resistance. Nuts coated to prevent galling.
Washers	Flat, type 304 (18-8) heavy gauge Stainless Steel.

**PRESSURE**

When properly installed on a pipe that is within the correct outside diameter range, the Romac Bronze Style service saddles can be used at working pressures up to 200 psi.

**SIZES AND RANGES** See Catalog.

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.