

ROMAC INDUSTRIES, INC.

STYLE "CB"™ SEWER SADDLE*

SUBMITTAL INFORMATION

MATERIALS

Casting	The saddle body is cast from ductile (nodular) iron, meeting or exceeding ASTM A 536, Grade 65-45-12.
Gasket	Gasket is made from virgin Styrene Butadiene Rubber (SBR) compounded for water and sewer service in accordance with ASTM D 2000 MBA 710.
Pipe Stop	A pipe stop is molded into the inside wall of the gasket. This pipe stop can hold up to 1000 lbs of force along the branch.
Strap	Type 304 (18-8) Stainless Steel, 3 1/2 inches wide to spread out clamping forces on the pipe. M.I.G. and T.I.G welds. Passivated for corrosion resistance.
Bolts and Nuts	Type 304 (18-8) Stainless Steel, passivated for resistance to corrosion. 1/2" National Coarse roll thread. Nuts coated to prevent galling.
Coatings	Shop coat applied to cast parts for corrosion protection in transit. Fusion bonded epoxy, liquid epoxy and other coatings available on request.
Washers	Acetyl and stainless steel washers are used to reduce friction.

PRESSURE RATING Designed for sewer service, the Style CB saddle will hold a 7 psi air test when properly installed on a pipe within the correct outside diameter range.

SIZES See catalog.

* Patent #4494780

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.