

**ROMAC INDUSTRIES, INC.**  
**STYLE "LCT"**  
**MANHOLE ADAPTER GASKET**  
**SUBMITTAL INFORMATION**

|                        |  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
|------------------------|--|-----------------|--|-----------|--------|-----------------|--|---------|----------|------------------|--|--------------|-----|
| Use                    | The gasket is designed to be used on PVC sewer pipe and other pipe materials including ductile iron when grouting into a concrete manhole wall.  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Manufacturing Location | The "LCT" gasket material is milled and extruded in Portland, Oregon USA. The manufacturing of the "LCT" gasket is performed in Seattle, Washington USA.   |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Rubber Type            | The "LCT" gasket is made of Styrene Butadiene Rubber (SBR). SBR is the most common synthetic and or natural rubber and is the standard used in the water and wastewater service.   |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Specifications         | Meets ASTM # M2AA607A13B13 and ASTM C923<br><br><table><tr><td><u>Hardness</u></td><td></td></tr><tr><td>    Durometer</td><td>60 ± 5</td></tr><tr><td><u>Strength</u></td><td></td></tr><tr><td>    Tensile</td><td>1015 psi</td></tr><tr><td><u>Ductility</u></td><td></td></tr><tr><td>    Elongation %</td><td>300</td></tr></table> | <u>Hardness</u> |  | Durometer | 60 ± 5 | <u>Strength</u> |  | Tensile | 1015 psi | <u>Ductility</u> |  | Elongation % | 300 |
| <u>Hardness</u>        |  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Durometer              | 60 ± 5   |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| <u>Strength</u>        |  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Tensile                | 1015 psi   |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| <u>Ductility</u>       |  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Elongation %           | 300  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Quality Assurance      | Gasket material has been tested for hardness and specific gravity. These tests and the Rheometer curves generated for this material prove the correct formulation to meet the stated ASTM specifications.  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Pressure               | When properly installed on the correct size pipe and properly grouted these gaskets can be use up to 15 feet of head (6.5 psi).  |                 |  |           |        |                 |  |         |          |                  |  |              |     |
| Sizes                  | See Catalog  |                 |  |           |        |                 |  |         |          |                  |  |              |     |

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This information is based on the best data available at the date printed above, please check with Romac Engineering Department for any updates or changes.